

WELDING SHOP

MAJOR EQUIPMENTS :

SR. NO	MACHINE NAME & SPECIFICATION	APPROX. COST	QTY.
1	OPEN ARC FLUX CORED CONTINUOUS WELDING MODEL - KROSS 500 , Sr. No. of machine - 65/9904024 Max. Automatic welding current at 100% duty cycle A - 400 , Input supply voltage V - 400/440 , Phase No.- 3 , Frequency HZ - 50 , Weight (Approx.) Total wt. With wire feeder Kg - 425 , Cooling type - Forced Air , Recommended capacitor for power factor correction - KVAr 12 , Insulation Class - B	2,91,600/ -	01
2	PEDAL OPERATED ROCKER ARM TYPE SPOT WELDING MACHINE MODEL - SP - 10 Rating @50% duty cycle (KVA) - 10 , Throat depth (MM) - 460 Normal throat clearance (MM) - 220 , Min. available short circuit current (KVA) - 8 , Insulation Class - F , Cooling for armed electrodes - Water , Electrode stroke max. (MM) - 40 , Main supply voltage (V) - 415 , Phase No. - 2 , Conforms to I.S.S NO. - 3	15,900/-	01
3	TIG WELDING MACHINE , MODEL - GRW 300T SERIAL NO.- 2475, Supply (V) - 415 , Phase No. - 3 , max. H.W.C @60% O.Cycle - (A) - 250 , max. C.A.W.C@100% O.Cycle - (A) -190 , max. I.H.W.C @35% O.Cycle - (A) - 300 , Weight - 400 KG. , Frequency HZ - 50 , D.C (V) - 80 , D.C, Insulation Class - 1 Hand Welding - 250 D.C AMP. , Auto Welding - 190 D.C AMP.	52,980/-	01